



## Material - UNS S30409

## Standard Specification for Casting Austenitic Chromium Nickel Stainless Steel

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - UNS S30409 Casting Austenitic Chromium Nickel Stainless Steel

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - General High Temperature and General Corrosive Service

Chemical Composition			Heat Treatment	
Carbon	C %	0.040 - 0.100		
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.	Solution Annealing	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	8.000 - 11.000		
Iron	Fe %	Balance		-
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	525 min.
-	-	-	Yield Strength in Mpa	225 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
LH 19 N 14 G	PN	Poland	Casting	
J92604	UNS	USA	Casting	
19 Cr12 Ni 4 Mn	Common		Casting	
1.4832	DIN	Germany	Casting	
A 297 HG10MnN	ASTM	USA	Casting	
A743 HG10MnN	ASTM	USA	Casting	
A351 HG10MnN	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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